



# Pella® Impervia®

Made with Duracast® — The Strongest, Most Durable Material  
Available in Windows and Doors\*

## Superior Performance

- Pella® Impervia® windows and doors withstand water infiltration in winds up to 42 – 55 mph.
- Pella tests virtually all water infiltration in unf

## Lasting Durability of Duracast®

### Impact Resistance

### Withstands extreme conditions.

After 3-1/2 hours at 140°F:

- Duracast® bends 100 to 200 times less than conventional vinyl and vinyl/wood composite material.
- Duracast bends 4 to 5 times less than conventional fiberglass material.

### Scratch Resistance

### Thermal Stability

## Outstanding Appearance

- Looks like a high-quality, painted wood window — unlike the plastic look of vinyl.
- Variety of color options.

\* In testing performed in accordance with ASTM testing standards, Pella's Duracast® has displayed superior performance in strength, ability to withstand extreme heat and cold, and resistance to dents and scratches.

integer CREATIVE LAYOUT

Job #: PELCOL05072

Client: Pella

Pages: 1

Trim: 8.5 in x 11 in

Bind: 8.75 in x 11.25 in

Modified: 10/28/05 5:02 PM

Job Name: Impervia Flyer

File Name: COL05072 Impervia Flyer.indd

Next Step: Next Deadline: 9/29/05

PRINTED 100% OF ORIGINAL SIZE

**TO PRINTER: 10/10/05**

Document Colors:

- Process Cyan
- Process Magenta
- Process Yellow
- Process Black

Links:

- Impervia PROCESS.eps
- We Sell E-Star\_Cyan\_vrt.eps
- Lifetime Wnty process.eps
- 3699 Imp GirOnBed/Vign 6".EPS (CMYK; 472 ppi)
- Impervia Flyer bugs.eps
- ImpactScrthChrts\_2.eps